eTC-80/20 **Elastomeric Textured Coating** for Concrete, Cementitious and **Synthetic Surfaces**

eTC-80/20 is a proprietary blend of latex acrylics formulated to provide an elastomeric, resilient, textured finish with superior weathering characteristics for concrete as well as cementitious and synthetic substrates.



USES

eTC-80/20 is designed as an above grade elastomeric coating. It can be used over a variety of substrates including, brick, concrete block, poured concrete, concrete wall panels and synthetic substrates. Helps renew the look of faded and cracked stucco as well as EIFS.

ADVANTAGES

Flexible

Forms a continuous and seamless coating.

Textured Appearance

Can be troweled or sprayed in a variety of finishes.

Water Resistant

Withstands wind-driven rain, salt spray and most chemicals. Seals tightly.

Superior Adhesion

Adheres tightly to the surface without tearing or pulling away.

Low Maintenance

Low maintenance requirements. Easy clean up.

Excellent Paintable Surface

Provides an excellent paintable surface for elastomeric acrylic latex paints.

Non-Toxic

Safe for both interior and exterior use and has no odor when cured.

Resists Mold & Mildew

Vapor permeable. Breathable finish with added fungicides and mildewcides.

Renews the Look of Stucco

Ideal to renew the finish of stucco and cementitious coatings.

eTC-80/20 is available in Mountain Gray, Southern Gray, Smoke Gray, Sandstone, Arctic White, Hawaiian Sand, Sandalwood, Desert Sunrise, Sierra Tan, and Palomino Beige. Custom colors are also available. NOTE: Arctic White can be tinted to an unlimited number of colors using universal colorants.

TECHNICAL INFORMATION

Texture

Available in both coarse and fine.

Recommended Thickness

30-40 mils.

Physical Properties

Available Colors

Composition Textured Acrylic Latex Viscosity Paint Grade Density $9.5 \pm .1$ lbs./gal. **Specific Gravity** 1.14 pH 8.5 VOC $30 \, g/l$ % Solids 70% **Elongation** 10% **Temperature Range** -40°F, to 250°F.

Odor Odorless When Dry **Toxicity** Non-Toxic

Shelf Life 3 Years

Stability Salt Spray Stable

Coverage

eTC-80/20 will cover approximately 50 to 60 square feet per 1 gallon at the recommended thickness of 30-40 mils.

Dry Time

eTC-80/20 will be tack free in 1 hour and completely cured within 72 hours depending on weather conditions, composition and/or porosity of the substrate and thickness of the material.

Packaging

eTC-80/20 is available in 5 gallon and 1 gallon pails.

Storage

eTC-80/20 must be protected from freezing and stored in temperatures that do not exceed 90° F. Tightly replace the lid on the container. Store out of direct sunlight.

Clean Up

Immediately clean up uncured eTC-80/20 from tools, hands and equipment with soap and water. Do not allow material to dry on tools, equipment or clothing. If the material is allowed to dry, it may need to be removed with solvent.



www.palladiumsct.com

Manufacturing Facility: Sealants & Coatings Technologies

106 Industrial Way | Charlestown, IN 47111

800-899-3301 | Fax: 812-256-2344 | www.palladiumsct.com



APPLICATION GUIDELINES

READ AND FOLLOW ALL LABEL INSTRUCTIONS PRIOR TO APPLICATION OF THIS PRODUCT.

Surface Preparation

The surface must be structurally sound, solid, clean and dry. eTC-80/20 should not be applied to loose, crumbly or chalky concrete. The surface must also be completely free of any release oils or solvent-based finishes of any kind. If applying to a retaining wall, ensure that the backside of the wall is properly sealed to prevent water intrusion. One coat of SCT Sealing Primer (coverage approx. 300 ft. per gallon) must be applied to bare concrete and brick surfaces prior to the application of eTC-80/20. When applying product over brick or concrete block, any struck joints must be floated out with thin-set mortar to obtain a flat smooth surface, or the joints will show. All cementitious surfaces must be coated with SCT Sealing Primer prior to application of eTC-80/20. Minor substrate cracks may be filled with Weatherall UV Guard Premium Caulk and brushed with a stiff bristle brush to help blend the texture.

Application Method

Always be sure to mix or stir thoroughly before application. eTC-80/20 can be applied by various nap size rollers (3/4-1 1/2") or sprayed directly onto the substrate and back-rolled to prevent pin holes. If additional patterns are desired, trowel or brush the product soon after application. Using different sized nap rollers will provide various patterns. **Spraying and back-rolling will give the best results**. A handheld drywall hopper can be used as well as commercial texture sprayers.

Note: eTC-80/20 is not to be applied below grade.

Application Temperature

eTC-80/20 should be applied when ambient temperatures range between 40°F. and 90°F. and when relative humidity does not exceed 90%.

Note: Do not attempt to apply product if freezing temperatures are expected within 72 hours. Do not apply product during rain or when rain is imminent. Rain can damage uncured eTC-80/20.

MAINTENANCE

No particular maintenance is required. However, should any cracks or separations occur because of excessive substrate movement or other unusual circumstances, simply apply Weatherall UV Guard Premium Caulk or apply material into cracks and brush with a stiff bristle brush to blend the texture as appropriate. eTC-80/20 may also be lightly hosed down to remove dust and dirt. High PSI pressure washers could damage the finish.

AVAILABILITY/SUPPORT

Sealants & Coatings Technologies, Inc. products are available from the manufacturing plant located in southern Indiana, as well as a global network of distribution partners.

Sealants & Coatings Technologies, Inc. will gladly provide technical support upon request.

LIMITED WARRANTY

Warranty Statement:

Sealant & Coatings Technologies, Inc. (SCT) guarantees the contents of the container only. If the product is proved to be defective, replacement material will be furnished free of charge, FOB the nearest SCT distribution point, or the material cost will be refunded at SCT's option.

Due to the fact that SCT has no control over the surface preparation, application methods, weather or substrate characteristics, no guarantee as to the results is offered, expressed or implied. Labor cost, freight cost and loss of time or benefits are specifically not covered by this warranty. Responsibility for claims of any kind is strictly limited to the purchase price of the material. Neither SCT, nor the seller makes any representations or warranty, expressed or implied, concerning the use of this material other than that stated herein and on the product label. Neither shall be held responsible in any personal injury, property damage or other loss resulting from improper handling, storage or use of this material. The buyer accepts and uses this material under these conditions. Questions regarding this warranty should be directed to the nearest Sealants & Coatings Technologies, Inc. representative.

The user is solely responsible to determine the suitability of this product for its intended use prior to application. User assumes all risk and liability in connection therewith.

Globally Harmonized System of Classification and Labeling of Chemicals (GHS)

Effective Date: January 8, 2017



1. SUBSTANCE/PREPARATION AND COMPANY IDENTIFICATION

Name of Product: Stucco Recoat 80/20 Textured Coating

Product Code: 2111 & 2112

Other Means of Identification: White Liquid

Recommended Use: Coating

Supplier Information:

Company: Sealants & Coatings Technologies, Inc.

106 Industrial Way Charlestown, IN 47111

Company Phone Number: 800-899-3301 (8:00 a.m. - 4:30 p.m. EST)

Emergency Phone Number: 812-256-3767

2. HAZARDS IDENTIFICATION

GHS Classifications

HAZARD	CATEGORY	SIGNAL WORD	HAZARD STATEMENT	SYMBOL
Physical Hazards	None, not flammable	None	None	None
Health Hazards Acute Toxicity	5	Warning	H303, May be harmful if swallowed	None
Skin Corrosion/ Irritation	2	Warning	H315, Causes skin irritation	Exclamation Mark
Eye Irritation	2A	Warning	H319, Causes serious eye irritation	Exclamation Mark
Aspiration Hazard	1	Danger	H304, May be fatal if swallowed and enters airways	Health Hazard
Carcinogenicity	1A	Danger	H305i, May cause cancer by inhalation	Health Hazard

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2. HAZARDS IDENTIFICATION, continued

Emergency Overview: Warning! Contains petroleum distillates which can solubilize skin oils, causing dry skin and eventually dermatitis with repeated exposure. Contains crystalline silica which can cause silicosis and lung cancer when inhaled.

Route of Entry: Inhalation: yes. Skin: yes. Ingestion: yes. Eyes: yes.

Carcinogenicity: NTP: yes. IARC: yes. OSHA: yes.

Reproductive Toxicity: No reproductive toxicants over 1% in formula.

Specific Target Organ Systemic Toxicity (TOST): Single Exposure: Irritating to the skin and eyes and respiratory tract. Prolonged exposure will affect the nervous system, causing nervous system depression. Causes damage to lungs through prolonged or repeated exposure by inhalation.

Effects of Exposure: Acute:

Eye: H319: Causes serious eye irritation.

. **Skin:** Category 2. Causes skin irritation. Reversible adverse effects in dermal tissue within the observation period, usually 14 days.

Inhalation: Excessive inhalation of vapors can cause nasal and respiratory irritation, dizziness, weakness, fatigue, nausea, and headache. High concentrations may result in narcosis (central nervous system depression). Intentional inhalation in concentrated form (huffing) may lead to brain damage and death.

Ingestion: Can cause gastrointestinal irritation, nausea, vomiting, and effects of overexposure.

Signs and Symptoms of Overexposure:

Health Hazard: Diarrhea. Dermatitis.

Medical Conditions Aggravated by Exposure: Asthma.

LABELING:

Product Identifier: Stucco Recoat 80/20 Textured Coating

Signal Word: Danger

Hazard Statements: H304, may be fatal if swallowed and enters airways. H315, causes skin irritation. H319, causes serious eye irritation. H350i, may cause cancer by inhalation.

Causes Skin and Eye Irritation. Do not breathe vapors or mist. Use only with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.

FIRST AID:

Eyes: Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.

Skin: In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothes before reuse. Get medical attention if irritation develops and persists.

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2. HAZARDS IDENTIFICATION, continued

Company Name: Sealants & Coatings Technologies, Inc.

Address: 106 Industrial Way

Charlestown, IN 47111

Phone Number: 800-899-3301

HAZARDS: (Liquid) Serious skin and eye irritant.

Pictograms on the label:



WARNING: May cause damage to central nervous system through prolonged or repeated inhalation.

WARNING: May cause respiratory irritation when inhaled.

Hazard Statements:

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H319 Causes serious eye irritation.

H350i May cause cancer by inhalation.

Precautionary Statements:

P261 Avoid breathing dust/fume/gas/mist/vapors/spray.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes.

Remove contact lenses, if present and easy to do. Continue rinsing.

3. COMPOSITION/INFORMATION ON HAZARDOUS INGREDIENTS

Hazardous Ingredients	CAS#	Percent w/w	OSHA PEL
Propylene Glycol	57-56-6	<2	Not Established
Microcrystalline Silica in the form of Quartz	14808-60-7	<3	10mg/m3/%Silica+2
Titanium Dioxide	13463-67-7	<15	15mg/3mg, total dust 8hr TWA
Chlorothalonil	1897-45-6	<0.5	Not found

TWA = Time Weighted Average

Note: Further safety information can be found in subsequent sections.

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4. FIRST AID MEASURES

General Information: Discard contaminated clothing immediately.

Eye: Flush with clean, lukewarm water for at least 15 minutes, occasionally lifting eyelids. Obtain medical attention.

Skin: Remove contaminated clothing. Wash affected skin areas thoroughly with soap and water. Wash contaminated clothing thoroughly before reuse.

Inhalation: Remove to fresh air. Apply artificial respiration/administer oxygen if necessary. Call physician immediately. If person is unconscious, transport affected person in reclined position.

Ingestion: Keep person warm and quiet. Get immediate medical attention. Do not induce vomiting. Never give anything orally to an unconscious person. Drink several glasses of water to dilute the product in the stomach.

5. FIRE FIGHTING MEASURES

Flammability Summary (OSHA): Not Flammable (Waterborne)

Flash Point Method: Setaflash.

Flash Point: Greater than 200°F (93°C) (Setaflash)

Upper Flammable/Explosive Limit, % in air: Not Found

Lower Flammable/Explosive Limit, % in air: Not Found

When dry the product can be made to burn:

Upper Flammable/Explosive Limit, % in air: NA

Lower Flammable/Explosive Limit, % in air: NA

Unusual Fire/Explosion Hazards: Keep containers tightly closed. Isolate from heat, electrical equipment, sparks and open flame. Closed containers may explode when exposed to fire due to pressure buildup.

Extinguishing Media: Use water fog, foam, carbon dioxide or chemical fire fighting apparatus.

Fire Fighting Instructions: Product is not flammable. In case of fire in the area of product, wear NIOSH/MSHA approved SCBA and full protective equipment. Do not use full pressure water jet. Water spray may be used for cooling containers to prevent possible build up and auto ignition/explosion when exposed. Guard against toxic gases released by fire. If safe, remove containers from fire zone.

Products of Combustion: Carbon Dioxide, Carbon Monoxide, Water Vapor.

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6. ACCIDENTAL RELEASE MEASURES

Large Spills: Dyke the spill with barriers to prevent it from spreading. Pump or scoop into containers.

Small Spills: Use a mop and wash the residue with soap and water to keep slipping from happening.

Waste Disposal Methods: Waste material must be disposed of in accordance with federal, state and local environment regulatory controls.

7. HANDLING AND STORAGE

Handling: Use drum trucks and pallet jacks to move drums and cans.

Drums: Protect against physical damage.

Bulk: Storage should be in standard lidded storage tanks.

Other Precautions: Clean up spills quickly to prevent slipping on the wet surface.

8. EXPOSURE CONTROLS AND PERSONAL PROTECTION

Respiratory Protection: Use NIOSH/MSHA approved self-contained breathing apparatus where vapor concentration may be above TLV limits. Below TLV limits use NIOSH/MSHA approved vapor respirator or an airline respirator with escape bottle provisions. This product is not expected to produce high concentrations of vapors in the air. When in doubt, test the atmosphere during working conditions.

Ventilation: Local exhaust must be sufficient to keep airborne vapor concentrations below TLV limit. Exhaust air may need to be cleaned by scrubbers.

Protective Gloves: Chemical resistant gloves.

Eye Protection: Chemical workers' goggles.

Other Protective Equipment: Splash shield if process splashes material excessively.

Eye Bath and Safety Shower: To prevent repeated or prolonged skin contact wear impervious clothing and boots.

Work Hygiene Practices: Wash hands and clothing after exposure.

Supplemental Safety and Health: First aid procedures: Vomit can cause chemical pneumonia which can be fatal.

Ventilation: Filters to reduce environmental contamination.

Effects of Overexposure: Irritating to respiratory system. Mild, reversible liver effects, liver abnormalities.

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8. EXPOSURE CONTROLS AND PERSONAL PROTECTION, continued

Exposure Limits:

Hazardous Ingredients	CAS#	Percent w/w	OSHA PEL
Propylene Glycol	57-56-6	<2	Not Established
Microcrystalline Silica in the form of Quartz	14808-60-7	<3	10mg/m3/%Silica+2
Titanium Dioxide	13463-67-7	<15	15mg/3mg, total dust 8hr TWA
Chlorothalonil	1897-45-6	<0.5	Not found

TWA = Time Weighted Average

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State: Liquid.

Color: White. **Odor:** Slight.

Odor Threshold: Not available.

pH Value: 8.5 to 9.4.

Melting Point: Not available.

Evaporation Rate: Slower than ether.

Freezing Point: Not available.

Initial Boiling Point: 100°C (212°F)

Auto Ignition Temperature: 395°C (743°F).

Bulk Density: Approximately 9.55 pounds per gallon.

Flash Point: >200°F PMCC.

Upper Explosion Limit: Not established. **Lower Explosion Limit:** Not established.

Solubility in Water: Miscible

Specific Gravity: 1.15 @20C(68F).

Weight per Gallon: 9.55 +/- 0.15 pounds

VOC: 0.36 pounds per gallon less water (43 g/l)

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10. STABILITY AND REACTIVITY

Stability and Reactivity Summary: Stable under normal conditions. **Reactive Properties:** Strong acids and bases will attack the polymer.

Sensitivity to Mechanical Shock: None. **Hazardous Polymerization:** Will not occur.

Conditions to Avoid: Do not heat closed containers. **Chemical Incompatibility:** Strong oxidizing agents. **Hazardous Decomposition Products:** CO, CO2.

11. TOXICOLOGICAL INFORMATION

Hazardous Ingredients	CAS#	Percent w/w	LD50 (Oral Rat) g/kg
Propylene Glycol	57-56-6	<2	Not Established
Microcrystalline Silica in the form of Quartz	14808-60-7	<3	>22,500
Titanium Dioxide	13463-67-7	<15	>10,000
Chlorothalonil	1897-45-6	<0.5	Not found

12. ECOLOGICAL INFORMATION

Hazardous Ingredients	CAS#	Percent w/w	Fish LCo (Leuciscus idus) 48hr:
Propylene Glycol	57-56-6	<2	Not Established
Microcrystalline Silica in the form of Quartz	14808-60-7	<3	LC50 carp>10,000 mg/l/72h
Titanium Dioxide	13463-67-7	<15	>1000 mg/l
Chlorothalonil	1897-45-6	<0.5	LC50 (rainbow trout Donaldson trout) Oncorhynchus mhykiss: 0.042mg/l, 96h

Environmental Toxicity: Some parts are not persistent in the environment. Ecotoxicity Classification criteria is between 1 and 100 for some of the ingredients. Most of the ingredients are carbon based and are eventually degraded by bacteria when placed in water or soil.

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13. DISPOSAL CONSIDERATIONS

Care must be taken to avoid environmental contamination from the use of this material. The user of this material has the responsibility to dispose of unused material, residues and containers in compliance with all relevant local, state and federal laws.

Waste Disposal Summary: Dispose as a hazardous chemical.

Disposal Methods: Dispose of in accordance with local, state and federal regulations. Incineration is preferred.

14. TRANSPORT INFORMATION

US Ground (DOT): Not regulated for transportation.

Canada (TDG): Not regulated for transportation.

IMO: Not regulated for transportation.

IATA/ICAO: Not regulated for transportation.

15. REGULATORY INFORMATION

UNITED STATES:

Toxic Substances Control Act (TSCA): The components of this product are listed on the TSCA Inventory of Existing Chemical Substances.

Sections 311/312 Hazard Categories: (40 CFR 370.2)

Immediate/Acute Health Hazard: Yes. Delayed/Chronic Health Hazard: Yes.

Fire Hazard: No.

Pressure Hazard: No. Reactivity Hazard: No.

Superfund Amendments and Reauthorization Act (SARA) Title III: SARA 313 Components:

Chlorothalonil, CAS 1897-45-6, <0.25% wt

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15. REGULATORY INFORMATION, continued

FEDERAL AND STATE REGULATIONS:

California Prop 65: Warning! The following chemicals have been determined by the Sate of California to cause cancer in laboratory animals and are available in trace amounts in this product:

Chemical	CAS Number	Notes	
Formaldehyde	50-00-0	<0.10%	
2-Propnenitrile	107-13-1	Trace	
2-Propenoic acid, ethyl ester	140-88-5	Trace	
Chlorothalonil	1897-45-6	<0.25% wt	
Quartz crystalline silica	14808-60-7	<3% wt	
Titanium Dioxide (unbound)	13463-67-7	<15% wt, product binds the Titanium Dioxide with polymer chains and it is not available to the worker unless it is sanded, releasing free, unbound TiO2.	
Benzene, ethyl	100-41-4	Trace	

California Prop 65: Warning! The following chemicals have been determined by the Sate of California to cause birth defects in laboratory animals and are available in trace amounts in this product:

Chemical	CAS Number	Notes
Benzene, ethyl	100-41-4	Trace

CERCLA Reportable Quantities: None

HMIS (U.S.A.):

Health Hazard: 1 Fire Hazard: 0 Reactivity: 0

Personal Protection: A

National Fire Protection Association (U.S.A):

Health: 1

Flammability: 0
Reactivity: 0

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16. OTHER INFORMATION

This information should be provided to all who will use, handle, store, transport or otherwise be exposed to this product. While the descriptions, designs, data and information contained herein are presented in good faith and believed to be accurate, it is provided for your guidance only. Because many factors may affect processing the sustainability of a product for your particular purpose prior to its use. No warranties of any kind neither express nor implied, including warranties of merchantability or fitness for a particular purpose are made regarding products described or designs, data or information set forth, or that the products, designs, data or information may be used without infringing the intellectual property rights of others. In no case shall the descriptions, information, data or designs provided be considered part of our terms and conditions of sale. Further, you expressly understand and agree that the descriptions, information, data and designs furnished by SEALANTS & COATINGS TECHNOLOGIES, INC. hereunder are given gratis and SEALANTS & COATINGS TECHNOLOGIES, INC. assumes no obligation or liability for the description, information, data and designs given or results obtained, all such being given and accepted at your risk. We believe this information to be reliable and up to date as of its publication date, but make no warranty that it is. If this SDS is more than one year old you should contact SEALANTS & COATINGS TECHNOLOGIES, INC. to make sure the information is still current.

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